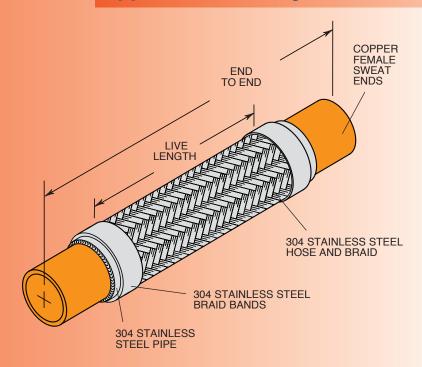
ULCPS- SS Braided Hose with Copper Sweat Ends U. L. Approved for Refrigerant Services

U.L. approved flexible hose are cleaned and bagged for refrigeration service. Do not use for water service.

Safety Factor is 5X Rated Pressure. Full Vacuum Rating— 30" Hg 762mm

Lengths are industry standard always ordered for this service.



STOCK SIZES and LENGTHS

ULCPS DIMENSIONS AND PRESSURE RATINGS (American Units)

Stampe Code	Size & End d to End (in)	Fits Over Tubing Size	Tubing OD (in)	Live Length (in)	Maximum Permanent Lateral Offset (in)	Rated Pressure @70°F (psi)
NF1	1/4 X 81/2	1/4	3/8	6	1/8	650
NF2	3/8 X 9	3/8	1/2	61/4	1/8	650
NF3	1/2 X 93/4	1/2	5/8	65/8	1/8	650
NF4	5/8 X 101/2	5/8	3/4	63/4	1/8	650
NF5	3/4 X 12	3/4	7/8	71/2	1/8	650
NF6	1 X 13	1	11/8	77/8	1/8	600
NF7	11/4 X 151/2	11/4	13/8	93/4	1/8	550
NF8	11/2 X 17	11/2	15/8	101/2	1/8	510
NF9	2 X 201/2	2	21/8	131/4	1/8	400
NF10	21/2 X 241/4	21/2	25/8	151/2	1/8	350
NF11	3 X 27	3	31/8	17	1/8	320
NF12	4 X 33	4	41/8	21	1/8	190

ULCPS DIMENSIONS AND PRESSURE RATINGS (Metric Units)

Stampe Code		Fits Over Tubing Size	Tubing OD (mm)	Live Length (<i>mm</i>)	Maximum Permanent Lateral Offset (<i>mm</i>)	Rated Pressure @21°C [†] (kg/cm²)
NF1	6 X 216	6	10	152	3	45
NF2	10 X 229	10	15	159	3	45
NF3	15 X 248	15	17	168	3	45
NF4	17 X 267	17	19	171	3	45
NF5	20 X 305	20	22	191	3	45
NF6	25 X 330	25	28	200	3	41
NF7	32 X 394	32	35	248	3	38
NF8	40 X 432	40	41	267	3	35
NF9	50 X 521	50	54	337	3	28
NF10	65 X 616	65	68	394	3	24
NF11	80 X 686	80	78	432	3	22
NF12	100 X 838	100	105	533	3	13

End to End Tolerance: minus 1% plus 3%. Minimum Burst is four times the Rated Pressure. Safety factor of 5. Lateral Offset one side of centerline and normal machinery vibration. If intermittent in both directions, reduce by 50%. These meet or exceed the higher pressure requirements of R410A, R717 (NH₃) and R744 (CO₂).

INSTALLATION:

- 1. Thoroughly clean male and female ends.
- 2. Wrap base of copper fitting on connector and 2" (50mm) of the braid with a wet cloth to prevent overheating during brazing.
- 3. Direct the torch away from the base of the copper fitting and braided section. Avoid contact of the flame with the base of the copper fitting and braid. Heat end of copper fitting for proper flow of brazing filler material.
- Use caution with brazing rod or other higher temperature techniques. Overheating will cause leaks.
- 5. Remove wet cloth.

